

MOLD INFORMATION SHEET

PART NUMBER _____

PART DESCRIPTION _____

FAMILY MOLD

YES: _____
NO: _____

TOOL CLASSIFICATION

CLASS I _____
CLASS II _____
CLASS III _____
CLASS IV _____

MOLD ACTION

FULLY AUTOMATIC _____
SEMI AUTOMATIC _____
OTHER _____

DATE BUILT _____

APPROX # OF CYCLES RAN _____

NUMBER OF CAVITIES

1 _____ 16 _____
2 _____ 32 _____
4 _____ OTHER _____
8 _____

MOLD BASE STEEL

ALUMINUM _____
P-20 STEEL _____
OTHER _____

SLIDE ACTION

MECHANICAL _____
HYDRAULIC CORES _____
EJECTION ACTUATED _____
OTHER _____

CAVITIES AND CORES

ALUMINUM _____
P-20 _____
H-13 48-50 RC _____
520 S.S. _____
OTHER _____

CAVITY FINISH

SPI# _____
CHROME FINISH _____
TEXTURED _____
ENGRAVED _____
OTHER _____

EJECTION

PINS _____
SLEEVES _____
STRIPPER _____
LIFTERS _____
UNSCREWING _____

MOLD TYPE

BASE SIZE L X W X H _____

TWO PLATE _____
THREE PLATE _____
REVERSE EJECTION _____
STRIPPER _____
INSULATED RUNNER _____
MUD _____
HOT RUNNER _____

GATING:

EDGE _____

SUB-GATE _____
CENTER SPRUE _____
HOT SPRUE BUSHING _____
PIN POINT _____
HOT TIP _____
MULTIPLE _____
OTHER _____

SPECIAL FEATURES:

TAPER INTERLOCKS _____

CAVITY SHUTOFFS _____
SPRING LOADED EJECT _____
HAND LOADED INSERTS _____
CAVITY IN MOLD SET _____
CAVITY INSERTS _____
GUIDED EJECTION _____
COLLAPSIBLE CORE _____

OVERALL CONDITION OF THE MOLD:

EXCELLENT _____
GOOD _____
AVERAGE _____
POOR _____

INTERCHANGEABLE CAVITY/CORE INSERTS:

YES _____
NO _____

IS SECONDARY REQUIRED TO MAKE REQUIRED PART NUMBER:

NO _____
IF YES, PLEASE DESCRIBE _____

ANY ADDITIONAL COMMENTS _____

